



	Inch	mm		Inch	mm
HDR	9.2	233.68	D1	1.59	40.386
L6	7.73	196.342	D2	2.03	51.562
L7	2.96	75.184	D3	3.22	81.788
DWELL	4.25	107.95	D4	3.93	99.822
L8	3.95	100.33	D5	3.57	90.678
L9	7	177.8	D7	1	25.4
Total	35.09	891.286			
Stinger	9.21	233.934			

Porting specs: Stock Actual specs for KDX 200 1997
Bore: 66mm - Stroke: 58mm

Exhaust:
Open ATDC: 86 deg
Close ABDC: 94 deg
Total duration: 188 deg

Transfer:
Open ATDC: 115.5 deg
Close ABDC: 64.5 deg
Total duration: 129 deg

<- I haven't done this taper